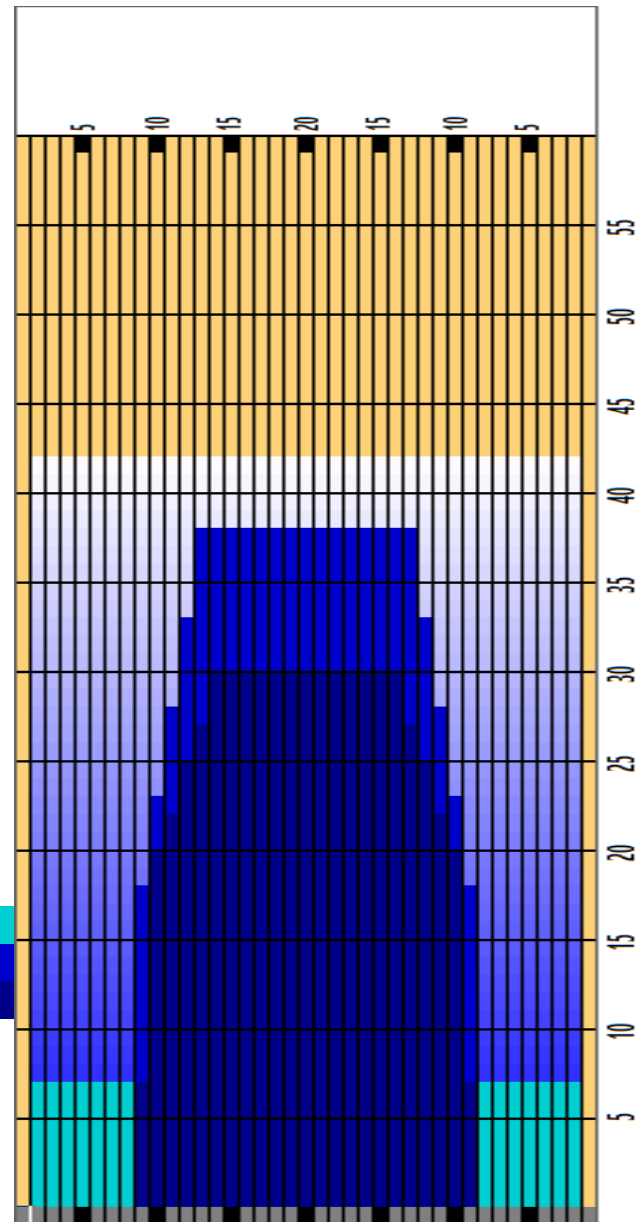


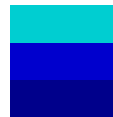
Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.585 mL	Reverse Oil Total	11.4 mL	Volume Oil Total	25.985 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	B	148	0.0	7.6	7.6	6660
2	10L	10R	5	45	18	B	105	7.6	20.3	12.7	4725
3	11L	11R	1	50	18	B	19	20.3	22.8	2.5	950
4	12L	12R	1	50	18	B	17	22.8	25.3	2.5	850
5	13L	13R	1	50	18	B	15	25.3	27.8	2.5	750
6	14L	14R	1	50	18	B	13	27.8	30.3	2.5	650
7	2L	2R	0	50	22	B	0	30.3	37.0	6.7	0
8	2L	2R	0	50	26	B	0	37.0	42.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	42.0	38.0	-4.0	0
2	13L	13R	2	50	18	B	30	38.0	32.9	-5.1	1500
3	12L	12R	2	50	18	B	34	32.9	27.8	-5.1	1700
4	11L	11R	2	45	18	B	38	27.8	22.7	-5.1	1710
5	10L	10R	2	45	18	B	42	22.7	17.6	-5.1	1890
6	9L	9R	5	40	14	B	115	17.6	7.7	-9.9	4600
7	2L	2R	0	40	14	B	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined



Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 <p> Designed for FLEX | GATEWAY ARCH - 8442 |
 John Davis, the Founder of Kegel, was from Missouri and used to have a saying; “they always like ‘em easy in St. Louis.” The Gateway Arch pattern is a tribute to that saying and

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.58	1.93	1.01	1.01	1.93	6.58

